



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB6796950
Job Sheet 199601



Part No: RB6796950

Job Qty: 2 pcs

Part Name: Accessory Gear Box Bearing Puller



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/28/19

Job Tracking No:

Due Date: 11/11/19

Created By: Chantal Lavoie

Type: SOLD

Description:

Note: DWG RB6796950 Rev 3 IPP Rev. A 19.08.27 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Purchasing	2 pcs	11/11/19	11/11/19	0.00	0.00	Purchasing - 1	NOV 07 2019
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	2 pcs	11/11/19	11/11/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	NOV 07 2019
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



1270 Aberdeen Street
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CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S229937



Part: RB6796950

Job No: 199601

Serial No/Batch: S229937

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 11/07/19

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QC-6 68	DAS 68 9-89	NOV 08 2019	130	Packaging 3-1 - Stock - B4B	2 pcs	11/11/19	0.00	0.00	Packaging 2 - 29 - B4B	
									Packaging 2 - 30 - B4B	
									Packaging 2 - 31 - B4B	
									Packaging 2 - 32 - B4B	
									Packaging 2 - 33 - B4B	
									Packaging 2 - 34 - B4B	
									Packaging 2 - 35 - B4B	
									Packaging 2 - 36 - B4B	
									Packaging 3 - 1 - B4B	
									Packaging 3 - 2 - B4B	
									Packaging 3 - 3 - B4B	
									Packaging 3 - 4 - B4B	
									Packaging 3 - 5 - B4B	
									Packaging 3 - 6 - B4B	
									Packaging 3 - 7 - B4B	
									Packaging 3 - 8 - B4B	
									Packaging 3 - 9 - B4B	
									Packaging 3 - 10 - B4B	
									Packaging 3 - 11 - B4B	
									Packaging 3 - 12 - B4B	
									Packaging 3 - 13 - B4B	
									Packaging 3 - 14 - B4B	
									Packaging 3 - 15 - B4B	
									Packaging 3 - 16 - B4B	
									Packaging 3 - 17 - B4B	
									Packaging 3 - 18 - B4B	
									Packaging 3 - 19 - B4B	
									Packaging 3 - 20 - B4B	
									Packaging 3 - 21 - B4B	
									Packaging 3 - 22 - B4B	
									Packaging 3 - 23 - B4B	
									Packaging 3 - 24 - B4B	
									Packaging 3 - 25 - B4B	
									Packaging 3 - 26 - B4B	
									Packaging 3 - 27 - B4B	
									Packaging 3 - 28 - B4B	
									Packaging 3 - 29 - B4B	
									Packaging 3 - 30 - B4B	
									Packaging 3 - 31 - B4B	
									Packaging 3 - 32 - B4B	
									Packaging 3 - 33 - B4B	
									Packaging 3 - 34 - B4B	
									Packaging 3 - 35 - B4B	
									Packaging 3 - 36 - B4B	
140	QC 21 - FG	2 pcs	11/11/19	0.00	0.00	QC 21 - FG - 21				
						QC 21 - FG - 70				
						QC 21 - SA - 53				

Part Op 100 - (Purchasing) Issue P/O: _____ MANUFACTURE RB6796950 AS PER DWG Supplier: ARROW TECH

Descriptions: Certificate of conformity is required

110 - (Receive & Inspect for Damage & Mat'l Certs)

130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB6796950P	Accessory Gear Box Bearing Puller	2 Ea (1 ea)	100-Purchasing	5229936

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB6796950P	2	0	0
Part Specifications				
Specifications could not be found.				

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PURCHASE ORDER

POHB044334



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-8938
Fax: 458-215-4933

Attention: Ana
(541) 780-8938

Ship To:

PO No: POHB044334
PO Date: 8/23/19
Due Date: 11/11/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com
Pymt Terms: Net 30
Freight Terms:
Special Comments: QUOTE # 332

REVISED

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	199568	RB23003262P			LOCKNUT CRIMPER	Firmed X2		11/11/19	2 pcs	0 pcs	2 pcs	\$1,248.45/pcs	\$2,496.90
												NOV 07 2019	
2	199569	RB23033030P			DRIFT-INSTALLATION COMPRESSOR	Firmed X2		11/11/19	2 pcs	0 pcs	2 pcs	\$293.73/pcs	\$587.46
												OCT 25 2019	
3	199570	RB23033031P			FRONT BEARING HOUSING HOLD FIXTURE	Firmed X2		11/11/19	2 pcs	0 pcs	2 pcs	\$427.62/pcs	\$855.24
4	199571	RB23033032P			DRIFT-COMPR.FRONT BEARING OU	Firmed X2		11/11/19	2 pcs	0 pcs	2 pcs	\$376.53/pcs	\$753.06
												OCT 25 2019	
5	199572	RB23033035P			PULLER-COMP FRONT BEARING RING	Firmed		11/11/19	2 pcs	0 pcs	2 pcs	\$3,230.00/pcs	\$6,460.00
6	199573	RB6795588P			Wrench-Holding, 32/64 Pitch 24 Tooth Spline	Firmed X2		11/11/19	2 Ea	0 Ea	2 Ea	\$918.66/Ea	\$1,837.32
												NOV 07 2019	
7	199574	RB6795614P			Puller/Pusher Idler Gear Support Shaft	Firmed X2		11/11/19	2 Ea	0 Ea	2 Ea	\$538.00/Ea	\$1,076.00
8	199575	RB6795974P			Torquemeter Shaft Alignment Tool	Firmed		11/11/19	2 Ea	0 Ea	2 Ea	\$860.00/Ea	\$1,720.00
												OCT 25 2019	
9	199576	RB6795984P			Power Turbine Holder Shaft	Firmed X2		11/11/19	2 Ea	0 Ea	2 Ea	\$721.00/Ea	\$1,442.00
												OCT 25 2019	

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Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
10	199579	RB6796930P			Accessory Gear Box Install Plate	Firmed X2		11/11/19	2 Ea	0 Ea	2 Ea	\$841.00/Ea	\$1,682.00
												NOV 07 2019	NE
11	199580	RB6796946P			Install & Removal Accessory Gear Box Bearings Drift	Firmed X2		11/11/19	2 Ea	0 Ea	2 Ea	\$353.00/Ea	\$706.00
													NE
12	199581	RB6796948P			Drift Install/Removal Accessories Gear Box	Firmed X2		11/11/19	2 Ea	0 Ea	2 Ea	\$310.00/Ea	\$620.00
													DP
13	199582	RB6796949P			Accessory Gear Box Bearings Installation Drift	Firmed X2		11/11/19	2 Ea	0 Ea	2 Ea	\$292.00/Ea	\$584.00
												OCT 25 2019	NE
14	199583	RB6796966P			RET. RING, FUEL CTR. DR. PLIER	Firmed		11/11/19	2 pcs	0 pcs	2 pcs	\$827.00/pcs	\$1,654.00
15	199584	RB6798047P			WRENCH OIL SUMP TURBINE	Firmed X2		11/11/19	2 Ea	0 Ea	2 Ea	\$518.78/Ea	\$1,037.56
												OCT 25 2019	NE
16	199585	RB6798807P			COMP. LUBE OIL FILTER POPP VAL	Firmed X2		11/11/19	2 pcs	0 pcs	2 pcs	\$845.25/pcs	\$1,690.50
												NOV 07 2019	NE
17	199586	RB6799518P			PULLER-GAS PRODUCER BALL BEARING LABYRINTH SEAL ASSEMBLY	Firmed X2		11/11/19	2 pcs	0 pcs	2 pcs	\$792.00/pcs	\$1,584.00
												OCT 25 2019	
18	199587	RB6799973P			PULLER SEAL POWER TURBINE BELLOWS TYPE	Firmed		11/11/19	2 Ea	0 Ea	2 Ea	\$2,291.81/Ea	\$4,583.62
19	199588	RB6872165P			HELICAL DRV GEAR ASSY INTRNL CLRNC GAGE	Firmed X2		11/11/19	2 pcs	0 pcs	2 pcs	\$2,058.00/pcs	\$4,116.00
												NOV 20 2019	NE
20	199589	RB6872541P			PWR TURB SUPPORT PROTECTIVE CVR	Firmed X2		11/11/19	2 pcs	0 pcs	2 pcs	\$380.27/pcs	\$760.54
												OCT 15 2019	DP
21	199590	RB6872575P			RIGGING PIN	Firmed X2		11/11/19	2 pcs	0 pcs	2 pcs	\$319.00/pcs	\$638.00
												OCT 15 2019	DP

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22	199593	RB6872746P				Puller, Power Train Drive Gear Bearing	Firmed X2		11/11/19	2 Ea	0 Ea	2 Ea	\$1,950.00/Ea	\$3,900.00
													NOV 07 2019	
23	199594	RB6872880P				Compressor Mounting Inserts Checking Fixture	Firmed		11/11/19	2 Ea	0 Ea	2 Ea	\$1,905.00/Ea	\$3,810.00
24	199595	RB6872927P				RED. GEAR FLANGED STUD WRENCH	Firmed X2		11/11/19	2 pcs	0 pcs	2 pcs	\$340.64/pcs	\$681.28
													NOV 07 2019	
25	199596	RB23006778P				GUIDE SPUR ADAPTER GEAR SHAFT	Firmed X2		11/11/19	2 pcs	0 pcs	2 pcs	\$533.00/pcs	\$1,066.00
										OCT 15 2019				
26	199597	RB23033033P				DRIFT GUIDED COMPRESSOR FRONT BEARING RING SEAL	Firmed X2		11/11/19	2 pcs	0 pcs	2 pcs	\$858.75/pcs	\$1,717.50
													OCT 25 2019	
27	199598	RB6795969P				Holder Torquemeter Shaft Support	Firmed X2		11/11/19	2 Ea	0 Ea	2 Ea	\$765.86/Ea	\$1,531.72
										OCT 15 2019				
28	199599	RB6796918P				Install Turbine & Exh Colct Support Oil Bellows Seal Dft	Firmed X2		11/11/19	2 Ea	0 Ea	2 Ea	\$877.00/Ea	\$1,754.00
													OCT 15 2019	
29	199600	RB6796941P				Seals Replacement, Accessories Gear Box	Firmed X2		11/11/19	2 Ea	0 Ea	2 Ea	\$4,053.00/Ea	\$8,106.00
													OCT 28 2019	
30	199601	RB6798950P				Accessory Gear Box Bearing Puller	Firmed X2		11/11/19	2 Ea	0 Ea	2 Ea	\$3,698.00/Ea	\$7,396.00
													NOV 07 2019	
31	199602	RB6798292P				Wrench Ground Idle Screw Adjusting (Hinged)	Firmed X2		11/11/19	2 pcs	0 pcs	2 pcs	\$623.21/pcs	\$1,246.42
													OCT 15 2019	
32	199603	RB6798927P				Compressor Impeller Assembly	Firmed X2		11/11/19	2 Ea	0 Ea	2 Ea	\$1,185.00/Ea	\$2,370.00
													NOV 07 2019	
33	199604	RB6799955P				Fixture-Assembly Turbine	Firmed X2		11/11/19	2 Ea	0 Ea	2 Ea	\$2,598.41/Ea	\$5,196.82
													NOV 07 2019	

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PURCHASE ORDER

POHB044334



Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
34	199605	RB6872879P			SPOTFACING FIXTURE	Firmed X2	-	11/11/19	2 pcs	0 pcs NOV 07 2019	2 pcs	\$743.50/pcs	\$1,487.00
35	199606	RB6872881P			COMPR MTG INSERT WRENCH	Firmed X2	-	11/11/19	2 pcs	0 pcs NOV 07 2019	2 pcs	\$327.00/pcs	\$654.00
36	199608	RB6872882P			Turbine Front Bearing Puller	Firmed	-	11/11/19	2 pcs	0 pcs	2 pcs	\$3,399.00/pcs	\$6,798.00
37	199610	RB6886201P			POWER TAKEOFF ROLLER BEARING GUIDE	Firmed X2	-	11/11/19	2 pcs	0 pcs	2 pcs	\$904.00/pcs	\$1,808.00
38	199611	RB6798316P			ADAPTER TURNOVER STAND	Firmed X2	-	11/11/19	2 Ea	0 Ea NOV 07 2019	2 Ea	\$807.00/Ea	\$1,614.00

Grand Total: \$88,020.94

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

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34		RB6872879P			SPOTFACING FIXTURE	Firmed	-	11/11/19	2 pcs	0 pcs	2 pcs	\$743.50/pcs	\$1,487.00
35		RB6872881P			COMPR MTG INSERT WRENCH	Firmed	-	11/11/19	2 pcs	0 pcs	2 pcs	\$327.00/pcs	\$654.00
36		RB6872882P			Turbine Front Bearing Puller	Firmed	-	11/11/19	2 pcs	0 pcs	2 pcs	\$3,399.00/pcs	\$6,798.00
37		RB6886201P			POWER TAKEOFF ROLLER BEARING GUIDE	Firmed	-	11/11/19	2 pcs	0 pcs	2 pcs	\$904.00/pcs	\$1,808.00
38		RB6798316P			ADAPTER TURNOVER STAND	Firmed	-	11/11/19	2 Ea	0 Ea	2 Ea	\$807.00/Ea	\$1,614.00
Grand Total:												\$88,020.94	

Order Notes

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Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 8/23/19 1:22 PM Dart.Lavoie.Chantal



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: HB044334

Dated: 11/4/2019

Our Order / Job No: AWT-HB044334 A30

Order Qty: 2

Part Name: ACCESSORY GEAR BOX BEARING PULLER

Part Number RB6796950

Lot Size: N/A

Ship Date: 11/4/2019

We ~~certify~~ that these parts shipped to you are of domestic or international manufacture and conform to all ~~requirements~~ of the Purchase Order. These parts have been manufactured and inspected in accordance with all ~~required~~ specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RB6796950

Rev: 3

Material Size and Type: -2/6061 ALUM.; -4, -5, -6, -10, -11, -12, -13, -14, -23/4340 STEEL; -7, -8/H13 STEEL

Material Specifications: STEEL: ASTM A29; H13: ASTM A681; ALUM.: ASTM B221

Heat Treatment: -4, -5, -6, -10, -11, -12, -13, -14, -23/ 45 RC; -7, -8/ 45-46 RC;

Plating/Finish: BLACK OXIDE: QMSI-6.2. B.O. REV-D; BLACK ANODIZE MIL-A-8625F, TYPE II CLASS II

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date:

11/4/19

Signed:

Hemant or Sak

PHGE Machine Works LLC dba Arrow Tech Machine Works

29751 E. Enid Rd. Unit C Eugene, Oregon 97402

Main: (541) 780-6938 | Fax: (458) 215-4938

www.atechmachineworks.com

[Signature]
DAS
68
9-89



Packing Slip Number

7109

Date:

11/4/2019

Ship Via: FED-EX

PO#:

HB044334

Bill to: DART AEROSPACE
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7
CANADA

RECEIVED

NOV 6 6 2019

EMMET ASSOCIATES LTD

Received by:

Checked by:

Packaged by:

Page Number: